



## LISTA DE FUNCIONES

Item	Subitem	Rango	Defecto	Descripción
ALE.	PoS1	-1999-9999	0	Posición relé alarma 1
	HYS1	0000-9999	0	Histéresis relé alarma 1
	dY1	00-99	00 s	Retraso relé alarma 1
	d1 F1	H1/L0	H1	Dirección relé alarma 1
	SEY1	SE1-SE8	SE1	Estilo relé alarma 1
SCAL	SU	-1999-9999	0	Valor de ajuste SV
	dot	dot0-dot3	dot1	Ajuste punto decimal
	SCH	-1999-9999	9999	Valor límite superior escala
	SCl	-1999-9999	0	Valor límite inferior escala
	L1EH	-1998-9999	9999	Máximo valor del rango SV
	L1EL	-1999-9998	-1999	Mínimo valor del rango SV
	Un1E	oC/oF	°C	Unidades
	PEFC	on/off	OFF	Porcentaje
	SCHi	000,0-1000	100	Límite superior entrada escala
	SCLi	000,0-100,0	0	Límite inferior entrada escala
CtFL	oPEF	P1_d/onof	ON/OFF	Operación
	tUn	tUn/off	OFF	Autotuning
	b1AS	-1999-9999	0	Ajuste de entrada PV
	oFSE	-1999-9999	0	Valor de offset del SV durante el autotuning
	P	0000-9999	3	Valor P
	i	0000-9999	200	Valor I
	d	0000-9999	20	Valor D
	ERFE	0000-9999	0	Reset manual
	F1LE	1-100	1	Filtro de entrada digital
	EodE	H-C	H-C	Mantener T* por encima de la T* del cuarto
		CoOL		Mantener T* por debajo de la T* del cuarto
	oUE1	HEAR	HEAR	El calentador es controlado por la salida 1
		CoOL		El enfriador es controlado por la salida 1
	oUE2	HEAR	CoOL	El calentador es controlado por la salida 2
		CoOL		El enfriador es controlado por la salida 2
d1 F1	H1/L0	H1	Salida de control 1 directa / inversa	
d1 F2	H1/L0	H1	Salida de control 2 directa / inversa	
CYC1	0000-9999	5 s	Tiempo de ciclo 1 (segundos)	
CYC2	0000-9999	5 s	Tiempo de ciclo 2 (segundos)	
HYS1	0000-9999	0000	Histéresis de la salida de control 1	
HYS2	0000-9999	0000	Histéresis de la salida de control 2	
dbon	on/off	OFF	Control de banda muerta	

Item	Subitem	Rango	Defecto	Descripción	
i nP	dEb1	-1999-9999	0	Parámetro de banda muerta del calentador	
	dEb2	-1999-9999	0	Parámetro de banda muerta del enfriador	
	SELE	E EP	E EP	Termopar tipo K (-200-1370 °C)	
		J EP	J EP	Termopar tipo J (-210-1200 °C)	
		T EP	T EP	Termopar tipo T (-200-400 °C)	
		E EP	E EP	Termopar tipo E (-200-1000 °C)	
		F EP	F EP	Termopar tipo R (-50-1760 °C)	
		S EP	S EP	Termopar tipo S (-50-1760 °C)	
		B EP	B EP	Termopar tipo B (250-1820 °C)	
		N EP	N EP	Termopar tipo N (-200-1300 °C)	
		PEEP	PEEP	Pt100 (-200-850 °C)	
		JPEP	JPEP	JPT100 (-200-850 °C)	
		dCEP	dCEP	Tipo DC (0-350 mV)	
	CoEE.	i d	0000-0255	0001	Numero ID dispositivo
		bPS	600	9600	BaudRate : 600
8888			1200		BaudRate : 1200
			2400		BaudRate : 2400
			4800		BaudRate : 4800
			9600		BaudRate : 9600
			19200		BaudRate : 19200
		38400		BaudRate : 38400	
SEYL		8n1	8n1	8 bytes; no paridad; 1 bit stop	
		8n2		8 bytes; no paridad; 2 bit stop	
	8o1		8 bytes; paridad impar; 1 bit stop		
	8E1		8 bytes; paridad par; 1 bit stop		
FoFE.	HEH	HEH	Hex		
	ASC		Ascii		
LoCE	toUE	0100-9999	0100	Time Out / ms	
	LAbE	Lb00	Lb00	Nivel de bloqueo 0	
		Lb01		Nivel de bloqueo 1	
		Lb02		Nivel de bloqueo 2	
		Lb03		Nivel de bloqueo 3	

## DESCRIPCION PARAMETROS

**HYS.** Se puede ajustar una histéresis alrededor del punto de ajuste para prevenir golpes bruscos

**ERFE** Reset manual

**F1LE** Esta función deberá ser usada cuando el valor de PV fluctúe ampliamente, debido a ruidos en la señal de entrada. Si un mayor tiempo constante es fijado, el filtro puede eliminar más ruidos.

**CYCL** Repeticiones ON/OFF de una salida de relé o pulso de tensión en tiempo proporcional para control PID. El ratio ON es proporcional al valor de control de salida.

**d1F** Dirección del relé

**LoCE** Ajusta el bloqueo de las funciones que pueden ser mostradas y editadas.

## MOTIVOS DE DISPARO

**1** Display por encima de escala

**3** Display por debajo de escala

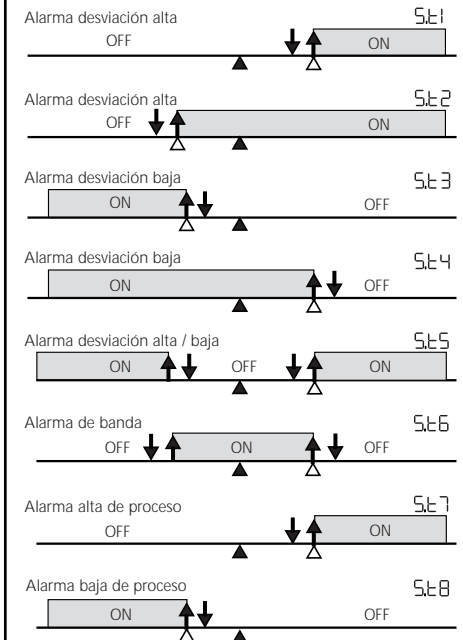
**0000** PV por encima de escala

**0000** PV por debajo de escala

**----** Rotura del sensor

## AJUSTES EN MODO ALARMA

▲: SV    △: Valor ajuste alarma    ▼: Valor ajuste histéresis



## BLOQUEO DE FUNCIONES

LOCK	Lb03	Lb02	Lb01	Lb00
ALE.				
PoS1			0	0
HYS1				0
dY1				0
d1 F1				0
SEY1				0
SCAL				
SU		0	0	0
dot				0
SCH				0
SCl				0
L1EH				0
L1EL				0
Un1E				0
PEFC				0
SCHi				0
SCLi				0
CtFL				
oPEF			0	0
tUn			0	0
b1AS			0	0
oFSE			0	0
P			0	0
i			0	0

LOCK	Lb03	Lb02	Lb01	Lb00
d			0	0
ERFE			0	0
F1LE			0	0
EodE			0	0
CoEE.				
oUE1			0	0
oUE2			0	0
d1 F1			0	0
d1 F2			0	0
CYC1			0	0
CYC2			0	0
HYS1			0	0
HYS2			0	0
dbon			0	0
dEb1			0	0
dEb2			0	0
i nP				0
E EP				0
J EP				0
T EP				0
E EP				0
F EP				0
S EP				0
B EP				0
N EP				0

LOCK	Lb03	Lb02	Lb01	Lb00
PEEP				0
JPEP				0
dCEP				0
CoEE.				
i d				0
bPS				0
SEYL				0
FoFE.				0
toUE				0
LoCE				
LAbE	0	0	0	0

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## HISTERESIS

	Cal.	Enf.
SV+dEb2	X	0
SV	X	X
SV+dEb1	X	X
	0	X

$$dEb1 < 0 ; dEb2 > 0$$

	Cal.	Enf.
SV+dEb2	X	0
SV	0	0
SV+dEb1	0	0
	0	X

$$dEb1 > 0 ; dEb2 < 0$$

X: (Deshabilitado): Inhibe la salida.  
O: (Habilitado): Permite a la salida de control seguir el algoritmo PID o ON-OFF

# FANOX

## TEMPERATURE CONTROLLER FANOX TP 720

### Packaging content:

- » PID Controller.
- » Back cover.
- » Brackets.
- » Rubber outline.
- » User manual.

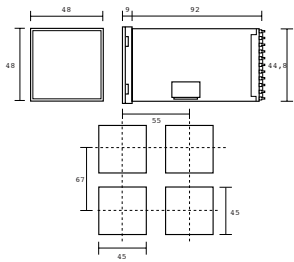


Thank you for purchasing this product. We suggest to read the user manual carefully before using the equipment with the purpose of getting used to its configuration and operating. Keep the manual for any after-query.

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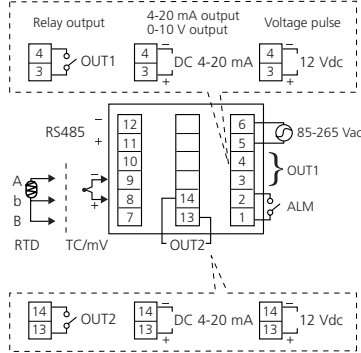
## DIMENSIONS / CUTOUT

Unit: mm



## WARNING

- » Make sure to tight correctly the connection terminals. If this is not done correctly mechanical failures or even fire may occur.
- » Please, do not install this equipment in locations where inflammable gases can exist, due to the possibility of explosion.
- » The life-time of the equipment depends on the way of use. If that life-time is exceeded, the probability of deterioration of the equipment increases.
- » Do not dismantle, review or repair the equipment by your own without authorization. This can cause short circuits on electrical parts, failures or fire.
- » Do not introduce metallic elements between the chips of the interior of the equipment or short circuits and fire could be produced.



## CAUTION

Please read the following warnings carefully, which will allow you to use correctly the equipment:

- » Use the equipment within the specified limits for its water immersion and exposure to oil.
- » Do not use the equipment in locations exposed to vibrations or thumps. The use of the equipment in these locations can cause damages due to stress.
- » Do not use the equipment in locations exposed to dust, corrosive gases or direct sun.
- » Separate the input signal devices, the cables of input signal and the equipment from noise sources or high voltage cables that generate noises.
- » Separate the equipment from static electricity sources when the equipment is used in areas where a lot of static electricity is generated (e. g. manufacture of compounds, dusts or transport of fluid material by pipes).
- » The organic solutions as well as basic or acid solutions could damage the case of the temperature controller.
- » Store it to the specified temperature. If the temperature controller has been stored under - 10 °C, keep the equipment to room temperature during a minimum of 3 hours before using it.

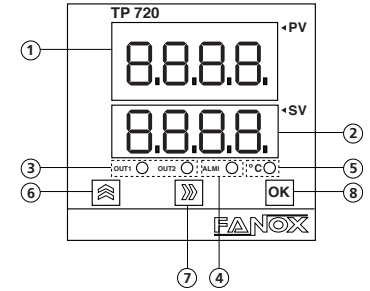
Please, verify the supply characteristics of the equipment. Do not connect the terminals that are not going to be used.

We propose the use of AWG 18 – 24 cables for the signal line and AWG 25 – 30 cable for the supply and exit contact relay.

## SPECIFICATIONS

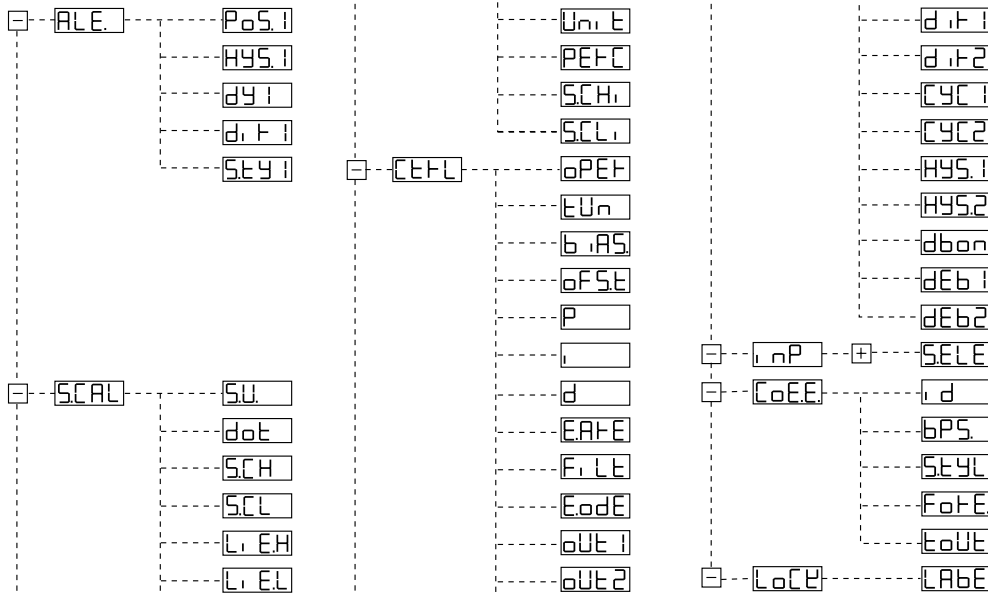
- Supply:** 85~265 Vac, 50/60 Hz
- Display:** Upper display (red): 4 digits 0,56" 7 segments  
Lower display (green): 4 digits 0,36" 7 segments
- Input signal:** Thermocouple: J, K, B, N, R, S, T, E  
RTD: PT100, JPT100  
Voltage DC: 0~350 mV  
Output relay (resistive) SPDT, 5A/250 Vac  
Output pulse voltage (SSR) NPN, 20 mA at 12 Vdc  
Analog output (max. 600\_) 4~20 mA, 0~10 Vdc  
SPST-NO, 3A/250 Vac (resis.)
- Output control:** 00~99 s  
0~999,9 °C (°F)  
Output RS485 0~999,9 s  
0~3 digits  
1~100 ON/OFF or PID (Autotuning)  
Output RS485 -199,9~999,9  
0000~9999  
-1999~9999  
± 0,3 % ± 1 digit  
200 ms  
EEPROM
- Alarm relay:** 00~99 s
- Dwell time:** 0~999,9 °C (°F)
- Hysteresis:** 0~999,9 s
- Communications:** 0~3 digits
- Operating conditions:** 1~100 ON/OFF or PID (Autotuning)
- Output control cycle:** -199,9~999,9
- Decimal point:** 0000~9999
- Control method:** -1999~9999
- Digital filter:** ± 0,3 % ± 1 digit
- Offset input:** 200 ms
- Fraction value:** EEPROM
- Setting range:**
- Accuracy:**
- Sampling time:**
- Memory:**

## FRONTAL PANEL



- Process value and function visualization: Red LED of 7 segments.
- Setting value and parameters visualization: Green LED of 7 segments.
- Indication of the output control.
- Indication of alarms.
- Indication of units.
- key: Back up to a superior level and add.
- key: Advance to an inferior level and position.
- key: Move inside a level and confirm.

## PROGRAM SETTING FLOWCHART



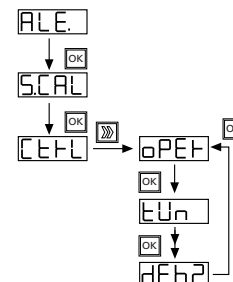
## BUTTONS EXPLANATION

The settings of the equipment are controlled by means of 3 push-buttons located in the front. First, you must decide which function you want to enter and then use the push-buttons to reach it. The push-buttons are used in the following way:

	Selection	Settings
	FORWARD	Advance to inferior level Position
	BACKWARD	Back up to a superior level Add
	OK	Move in a level Confirm

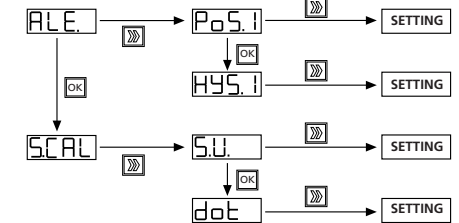
### OK BUTTON "OK"

- Allows to move in a menu.
- Confirm to save the settings.



### FORWARD BUTTON "FORWARD"

Allows to advance from a superior level to an inferior level.

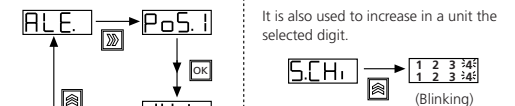


It is also used to move between the positions of the digits of a value to change.



### BACKWARD BUTTON "BACKWARD"

Allows to back up from an inferior level to a superior one:



## FUNCTION LIST

Item	Subitem	Range	Default	Description	
AL.E.	PoS1	-1999~9999	0	Alarm relay position 1	
	HYS1	0000~9999	0	Alarm relay hysteresis 1	
	dY1	00~99	00 s	Alarm relay delay 1	
	d1 F1	H1/L0	H1	Alarm relay direction 1	
	SEY1	SE1-SE8	SE1	Alarm relay style 1	
SCAL	SV	-1999~9999	0	Set value SV	
	dot	dot0-dot3	dot1	Decimal point set	
	SCH	-1999~9999	9999	Scale upper limit value	
	SCL	-1999~9999	0	Scale lower limit value	
	L1 EH	-1998~9999	9999	Maximum range value SV	
	L1 EL	-1999~9998	-1999	Minimum range value SV	
	Unit	oC/oF	oC	Unit	
	PEFC	on/off	OFF	Percentage	
	SCHi	000,0~1000	100	Scale input upper limit value	
	SCLi	000,0~100,0	0	Scale input lower limit value	
CTL	oPEF	P, d/onof	ON/OFF	Operation	
	tUn	tUn/off	OFF	Autotuning	
	b1 AS	-1999~9999	0	Input setting PV	
	oFSE	-1999~9999	0	SV offset value during autotuning	
	P	0000~9999	3	P value	
	I	0000~9999	200	I value	
	D	0000~9999	20	D value	
	ERFE	0000~9999	0	Manual reset	
	F1 LE	1~100	1	Input digital filter	
	EodE	H-C	H-C	Hold temperature over room temperature	
	oUt1	CoL			Hold temperature below room temperature
		HErE	HErE	HErE	Heater is controlled by Out 1
		CoL			Cooler is controlled by Out 1
	oUt2	HErE	HErE	HErE	Heater is controlled by Out 2
		CoL	CoL	CoL	Cooler is controlled by Out 2
		CoL			
	d1 F1	H1/L0	H1	Control output direct / reverse operation 1	
	d1 F2	H1/L0	H1	Control output direct / reverse operation 2	
	CYC1	0000~9999	5 s	Cycle time 1 (seconds)	
	CYC2	0000~9999	5 s	Cycle time 2 (seconds)	
HYS1	0000~9999	0000	Control output hysteresis 1		
HYS2	0000~9999	0000	Control output hysteresis 2		
dban	on/off	OFF	Deadband control		

Item	Subitem	Range	Default	Description	
INP	dEb1	-1999~9999	0	Deadband parameter of heater	
	dEb2	-1999~9999	0	Deadband parameter of cooler	
	SELE	P EP	P EP	Thermocouple type K (-200~1370 oC)	
	J EP	J EP	J EP	Thermocouple type J (-210~1200 oC)	
	T EP	T EP	T EP	Thermocouple type T (-200~400 oC)	
	E EP	E EP	E EP	Thermocouple type E (-200~1000 oC)	
	R EP	R EP	R EP	Thermocouple type R (-50~1760 oC)	
	S EP	S EP	S EP	Thermocouple type S (-50~1760 oC)	
	B EP	B EP	B EP	Thermocouple type B (250~1820 oC)	
	N EP	N EP	N EP	Thermocouple type N (-200~1300 oC)	
	Pt100	Pt100	Pt100	Pt100 (-200~850 oC)	
	JPT100	JPT100	JPT100	JPT100 (-200~850 oC)	
	DC Type	DC Type	DC Type	DC Type (0~350 mV)	
	CoEE	i d	0000~0255	0001	Device ID number
		bPS	600	9600	BaudRate : 600
1200				BaudRate : 1200	
2400				BaudRate : 2400	
4800				BaudRate : 4800	
9600				BaudRate : 9600	
SEYL		Bn1	Bn1	BaudRate : 19200	
		Bn2		BaudRate : 38400	
		Bn3			
		Bn4			
	Bn5				
FoTE	HEX	HEX	Hex		
	ASC	ASC	Ascii		
	Time Out	0100~9999	0100	Time Out / ms	
LoCE	LAbE	Lb00	Lb00	Lock label 0	
		Lb01		Lock label 1	
		Lb02		Lock label 2	
		Lb03		Lock label 3	

## DESCRIPTION OF PARAMETERS

**HYS**  
Control output hysteresis

A hysteresis can be adjusted around the set point to prevent chattering.

**ERFE**  
Manual reset

In PID control, I=0, PV=SV, reset the control output to the fixed value in this section.

**F1LE**  
PV input filter

This function should be used when the value of PV fluctuates widely, due to noises in the input signal. If a longer constant time is fixed, the filter eliminate more noises.

**CYCL**  
Control output cycle time

The cycle time is the period of ON/OFF repetitions of a relay or voltage pulse output in the proportional PID control. The ratio of the ON time to the cycle time is proportional to the control output value.

**d1F**  
Direction of relay.

**LoCE**  
Function list lock

You can set the mode of function lists which can be displayed and edited.

## TROUBLESHOOTING

**I** Display over scale

**U** Display under scale

**0000** PV over scale

**UUUU** PV under scale

**---** Sensor break

## FUNCTION LOCK

LOCK	Lb03	Lb02	Lb01	Lb00
AL.E.				
PoS1			0	0
HYS1				0
dY1				0
d1 F1				0
SEY1				0
SCAL				
SV		0	0	0
dot				0
SCH				0
SCL				0
L1 EH				0
L1 EL				0
Unit				0
PEFC				0
SCHi				0
SCLi				0
CTL				
oPEF			0	0
tUn			0	0
b1 AS			0	0
oFSE			0	0
P			0	0
I			0	0

LOCK	Lb03	Lb02	Lb01	Lb00
d			0	0
ERFE			0	0
F1 LE			0	0
EodE			0	0
oUt1			0	0
oUt2			0	0
d1 F1			0	0
d1 F2			0	0
CYC1			0	0
CYC2			0	0
HYS1			0	0
HYS2			0	0
dban			0	0
dEb1			0	0
dEb2			0	0
INP				0
P EP				0
J EP				0
T EP				0
E EP				0
R EP				0
S EP				0
B EP				0
N EP				0

LOCK	Lb03	Lb02	Lb01	Lb00
PtEP				0
JPtEP				0
F1LE				0
dCEP				0
CoEE				
i d				0
bPS				0
SEYL				0
FoTE				0
Time Out				0
LoCE				
LAbE	0	0	0	0

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## HYSTERESIS

	Heat.	Cool.
SV+dEb2	X	0
SV	X	X
SV+dEb1	0	X

$$dEb1 < 0 ; dEb2 > 0$$

	Heat.	Cool.
SV+dEb2	X	0
SV	0	0
SV+dEb1	0	0
	0	X

$$dEb1 > 0 ; dEb2 < 0$$

X: (Disable): Inhibit output.  
 O: (Enable): Enable control output to follow PID / ON-OFF control algorithm.

## ALARM MODE SETTING

▲: SV    △: Alarm setting value    ▼: Hysteresis setting value

